

SolOx™ 655

Solvent Cut-Back, Firm, Waxy Rust Preventive Compound

SolOx™ 655 is a solvent cut-back rust preventive compound comprised of a calcium soap of an oxidate. This product may be used as is to provide a dry, firm, waxy film that will be translucent and amber colored. SolOx 655 may also be used in combination with other compatible coating components such as gelled Calcium Sulfonate to synergistically improve salt spray performance and provide firmer films. SolOx™ 655 will provide excellent protection of metallic surfaces against corrosion in long-term indoor or outdoor exposure and during transportation.

Typical Properties (not specifications):

Non-Volatile, % by Weight	55
Non-Volatile, % by Volume	48
Flash Point, PMCC, °F	106 min
Specific Gravity @ 60 °F (15.6°C)	0.89
Pounds per Gallon	7.4
Volatile Organic Content (VOC), Maximum	3.48 lbs/gal
Approximate Dry to Touch Time @ 77 °F (25 °C)	1 hour
Cure Time	24 hours
Recommended Dry Film Thickness	1.3 mils

- SolOx™ 655 will provide 2500 hours in a 5% Salt Spray according to ASTM B-117 at the recommended DFT.
- SolOx™ 655 will provide 1500 hours in a 100% Relative Humidity Cabinet according to ASTM D-1748 at the recommended DFT.

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